**MFC SERIES**

- Water Units
- Heaters from 10 to 34 KW
- Pumps from 3/4 to 7.5 HP
- Temperatures Up To 250°F

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<th>MFCH Instrument</th>
<th>MFCL Instrument</th>
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<tr>
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<td><a href="#">Image</a></td>
<td><a href="#">Image</a></td>
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<td><strong>Heaters from 10 to 34 KW</strong></td>
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OVERVIEW ...

The MFC Series temperature control unit is used to preheat a process to the desired operating temperature by engaging the unit's electrical immersion heater and recirculating the water in the system. Upon reaching the operating temperature the unit can continue to add heat or becomes a cooling device by exchanging a small amount of recirculated water with cooling water from an external source. The cooling water is precisely metered into the system by a cooling valve.

CONTROL INSTRUMENT... choice of microprocessor instrument offers precise temperature control, machine status and diagnostic information presented in an easy-to-understand interface (not visible).

SENSOR PROBE... placed in the fluid steam for accurate temperature monitoring. The To Process sensor reads process temperature delivered to process. The High Temperature Limit protects against overheating. MFCH models include a From Process sensor probe.

ELECTRICAL CABINET... hinged door opens to allow full access to electrical components.

FLOW METER... included on MFCH models to monitor process flow. Flow is displayed in GPM (gallons per minute) or LPM (liters per minute). Knowing the process flow is critical for fine tuning heat transfer efficiency.

MOTOR... horizontal orientation extends pump seal service life and assures that water and debris will not foul motor windings.

STAINLESS STEEL CABINET... durable and sturdy construction, vented to dissipate excess process heat, and easy to clean. The rear cover panel is easy-to-remove for access to the mechanical components (panel removed in photo).

COOLING CYLINDER

PRESSURE GAUGES... indicates 'to process' and 'from process' pressure.

HEATER... flange mounted for easy service.

TO PROCESS CONNECTION... all unit connection ports are machined into reinforced bosses to provide strong and rigid connections.

COOLING WATER DRAIN CONNECTION

MODULATING COOLING VALVE... provides precise control and easy maintenance.

FROM PROCESS CONNECTION

HEATING CYLINDER... cylinder castings are custom designed to eliminate leak-prone pipe fittings found on competitive models. The Heating and Cooling cylinders are flange mounted to the pump casing.

PUMP CASING... with built-in seal flush for extended pump seal service life.

CASTERS... swivel casters allow easy mobility.

GALVANIZED STEEL BASE... provides a rigid, strong, and long lasting support structure.

PROCESS PUMP...

CUSTOM PUMP CASING... generates greater flow with less horsepower for increased performance. Pumps use a cast bronze impeller and ceramic seal. Pumps are offered from 3/4 to 7-1/2 HP. Cast iron construction is standard with optional bronze castings for nonferrous units (shown in photo).
ELECTRICAL...

Sub-panel mounted electrical components are selected for reliability and are UL approved. Color coded numbered wires are easy to identify for service purposes. A 10’ power cord is included on standard models up to 3HP and 16KW. The transformer supplies power to the control circuit. The motor starter is a high grade contactor type, tested for over 10,000 cycles. A mercury contactor is standard for the heater and is more reliable and lasts longer than mechanical contactors. NEMA 1 electrical construction is standard and suitable for the majority of applications. NEMA 12 electrical construction is available.

CONTROL INSTRUMENTS...

Instruments provide precise control of process fluid temperature. Custom microprocessor architecture and circuit design assures reliability and integrity. Intuitive operator interface promotes ease of use.

The MFCH Series provides Four Large Display Windows showing ‘Temperature’, ‘Setup’, ‘Flow’, and ‘Capacity’. Process temperatures can be displayed in Fahrenheit or Celsius. Setup parameters are easily programmed. The built-in flow meter displays process flow in gallons per minute (gpm) or liters per minute (lpm). Capacity displays the heating or cooling capacity in use. Six OK - Fault Indicators monitor unit operation and display green for Ok conditions and Visual alarm outputs are provided for temperature and flow deviations. An optional audible alarm is available. Machine Status Indicators are provided for ‘probe’, ‘water pressure’, ‘high temp’, ‘pump overload’, ‘valve’ and ‘phase’. Built-in SPI Communications allow for set up and monitoring from an injection molding machine. A 20’ communications cable is available as an option.

The MFCL Series instrument provides Two Large Display Windows showing ‘To Process’ and ‘Setpoint’ temperatures. Setup parameters are displayed when necessary. The proximity of these display windows allow instant analysis of unit performance. Temperatures can be displayed in Fahrenheit or Celsius. Machine Status Indicators are provided for ‘power’, ‘safety’, ‘alarm’, ‘pump’, ‘heat’ and ‘cool’. Built-in SPI Communications allow for set up and monitoring from an injection molding machine. A 20’ communications cable is available as an option.
**STANDARD FEATURES**

**TANK CONSTRUCTION:** Twin tanks - separate heating and cooling tanks • Cast iron material • Mild steel on models with 5 and 7.5 hp pumps and 24 & 34 kw heaters • Machined process connections • Flange mounted to pump casing • Replaceable.

**PUMP:** Cast iron casing - custom design for increased flow • Bronze pump impeller • Pump seal flush • Stainless steel pump motor shaft.

**COOLING VALVE:** Modulating valve • 0 - 100% aperture range • Microprocessor controlled • Integral to the cooling tank • Field serviceable.

**HEATER:** Flanged bolt-in mounting • Stainless steel sheath • Mercury heater contactor.

**CABINETRY:** Stainless steel • Hinged electrical cabinet door • Lift-off mechanical cover • Portable, on casters.

**LIMIT DEVICES:** Water supply pressure • Motor overloads • Pressure relief valve • High temperature • Fused control circuit.

**PRESSURE GAUGES:** To process • From process.

**ELECTRICAL:** Process pump motor starter • Fused transformer • 10’ power cord installed on models up to 16 kw • 110 volt alarm output.

**MFCL CONTROL INSTRUMENT:** Continuous to process and setpoint temperature display • Temperature display in °F & °C • Status indicators for power on, pump on, heat on, cool on, safety condition and alarm • RS-485 SPI communications via a DB-9 receptacle.

**MFCH CONTROL INSTRUMENT:** Digital flow indication (gpm / lpm) • Capacity indication (% or actual) • Out-of-spec alarms for temperature and flow • Ok-fault status display for probe, water pressure, high temp, pump overload, cooling valve and phase (pump rotation) • Continuous to process temperature display • Continuous setpoint temperature display • Selectable from process temperature display • Temperature display in °F & °C • Setup display for temperature, flow, network and machine • RS-485 SPI communications via a DB-9 receptacle.

**OPTIONS**

**INSTRUMENTATION:** MFCH remote display - 20’ cable • SPI communications cable - 20’.

**INCREASE HEATER CAPACITY:** 16 KW, 24 KW, 34 KW, 48 KW (selection of larger heaters may change unit dimensions).

**COOLING VALVE:** 3/4” modulating.

**MOLD PURGE:** Includes external valves and controls to enable owner supplied compressed air to purge mold of process water for easier mold changes.

**TANK CONSTRUCTION:** Non ferrous tanks • Bronze pumps • Bronze piping • Total non ferrous units • Closed circuit designs.

**SYSTEM ALARMS:** Audible alarm • Visual/audible alarm beacon.

**UNIT:** Dual zone dolly with water manifold and / or with electrical junction box • Stacking stand with water manifold with electrical junction box.

**ELECTRICAL:** Nema 12 construction.

**CABINETRY:** Rear panel covers.

**COMMUNICATION PROTOCOLS:** Modbus™ RTU, Modbus™ TCP/IP (MFCH models only).

**SPECIFICATIONS**

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<th>75</th>
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<td>208</td>
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**Notes:** 1. See description of MC4L control instrument in the Standard Features list. 2. See description of MFCH control instrument in the Standard Features list. 3. Derate heater output by 25% for 208/3/60 operation. 4. Consult factory for 50hz operations. 5. Approximate unit shipping weight.