PICKLE FORK

Johnson Controls now stocks and has for sale a tool for separating the screw from the ball spline. This case-hardened tool, called a "pickle fork", is made in two sizes.

Part No. 876298 - Fits all 3 1/2" screws, 350R1s, 350R2s

Part No. 879471 - Fits all 2 1/2" screws, 250R1s and sells

Instructions for use:

1. It is important that the barrel and screw assembly remains heated.
2. Rotate the screw so the keys look like this:

```
      1
   +---+---+---+---
   |   |   |   |   |
   +---+---+---+---
      2

i.e., Keys at 2, 4, 8, 10 o'clock
```

NOT LIKE THIS:

```
      3
  +---+---+---+---
  |   |   |   |   |
  +---+---+---+---
      4

i.e., Keys at 3, 6, 9, 12 o'clock
```

Otherwise, you will end up forcing or ruining the pickle fork which is designed with the particular dimension for that particular screw.

3. Use sufficient force to separate the screw from the ball spline.