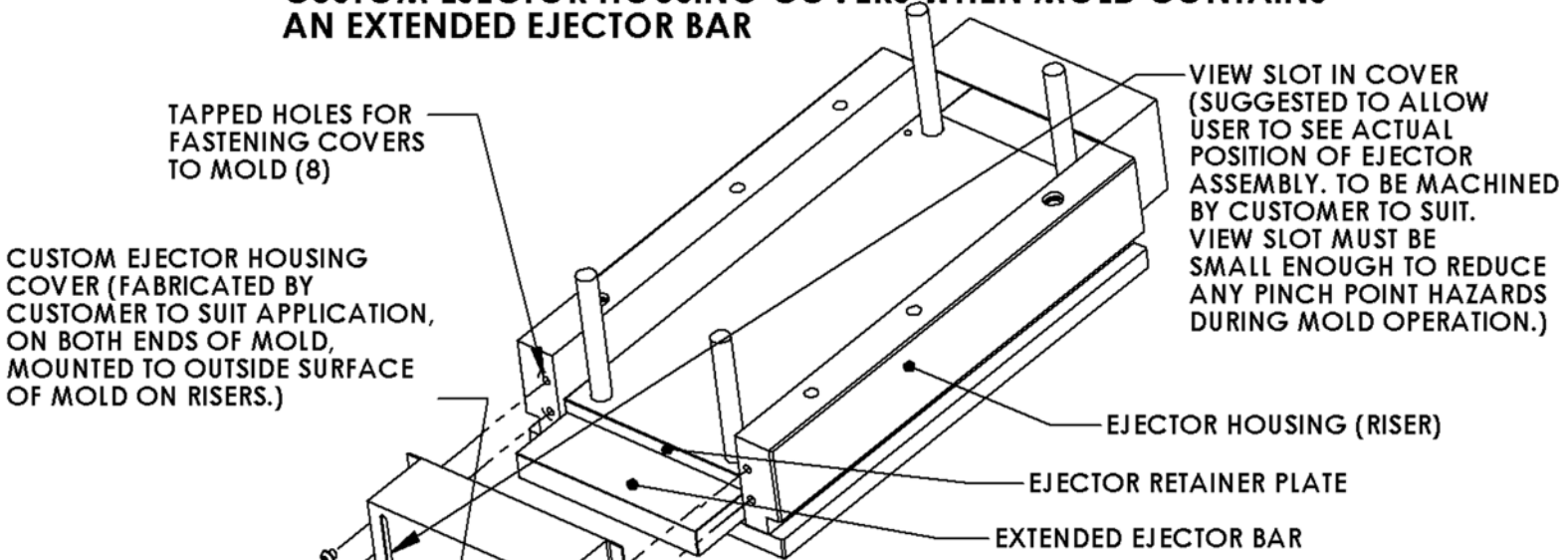




EJECTOR HOUSING COVER APPLICATION FOR MOLDS WITH "EXTENDED EJECTOR BARS"

**RECOMMENDED INSTRUCTIONS FOR CUSTOMER TO FABRICATE
CUSTOM EJECTOR HOUSING COVERS WHEN MOLD CONTAINS
AN EXTENDED EJECTOR BAR**



5/16-18 x 3/8 LONG
UNC CLASS 3A
BUTTON HEAD CAP SCREW
(8) PLACES

EJECTOR HOUSING COVERS FABRICATION AND INSTALLATION FOR "EXTENDED EJECTOR BAR":

1. RECOMMENDED MATERIAL TO BE USED FOR EJECTOR HOUSING COVERS SHOULD BE 16 GAGE (.060 in.) THICK STAINLESS STEEL OR OTHER EQUIVALENT RIGID MATERIAL.
2. CUSTOMER TO FABRICATE COVERS TO FIT THE HOUSING WIDTH AND RISER HEIGHT DIMENSIONS, ALLOWING CLEARANCE FOR THE SIZE AND STROKE OF THE EJECTOR ASSEMBLY, AND MAINTAINING CLEARANCE FOR FREE MOVEMENT. "FIGURE 1" SHOWS THE RECOMMENDED SIZE FOR THE FASTENING TAB. COVERS TO BE MOUNTED ON BOTH ENDS OF MOLD TO OUTSIDE SURFACE OF MOLD ON RISERS.
3. CUSTOMER TO SUPPLY (8) 5/16-18 x 3/8 LONG UNC CLASS 3A BUTTON HEAD CAP SCREWS TO FASTEN EJECTOR HOUSING COVERS TO MOLD ON BOTH ENDS OF MOLD.
4. CUSTOMER TO DESIGN EJECTOR HOUSING COVERS TO REDUCE ANY PINCH POINT HAZARDS DURING MOLD OPERATION.
5. CUSTOMER TO FABRICATE COVERS TO ALLOW CLEARANCE FOR CYLINDERS OR OTHER EXTERNAL COMPONENTS MOUNTED TO EXTENDED EJECTOR BAR WHILE STILL REDUCING ANY PINCH POINT HAZARDS DURING MOLD OPERATION.
6. REFER TO INFORMATION ON INSTRUCTION SHEET EHCS-9984 FOR RECOMMENDED DRILLING AND TAPPING ON THE EJECTOR HOUSING FOR MOUNTING THE EJECTOR HOUSING COVERS. DRILLING AND TAPPING FOR BOTH THE EXTENDED EJECTOR BAR APPLICATION AND STANDARD EJECTOR BAR APPLICATION ARE IDENTICAL IF FASTENING TAB MOUNTING HOLES ARE THE SAME.

