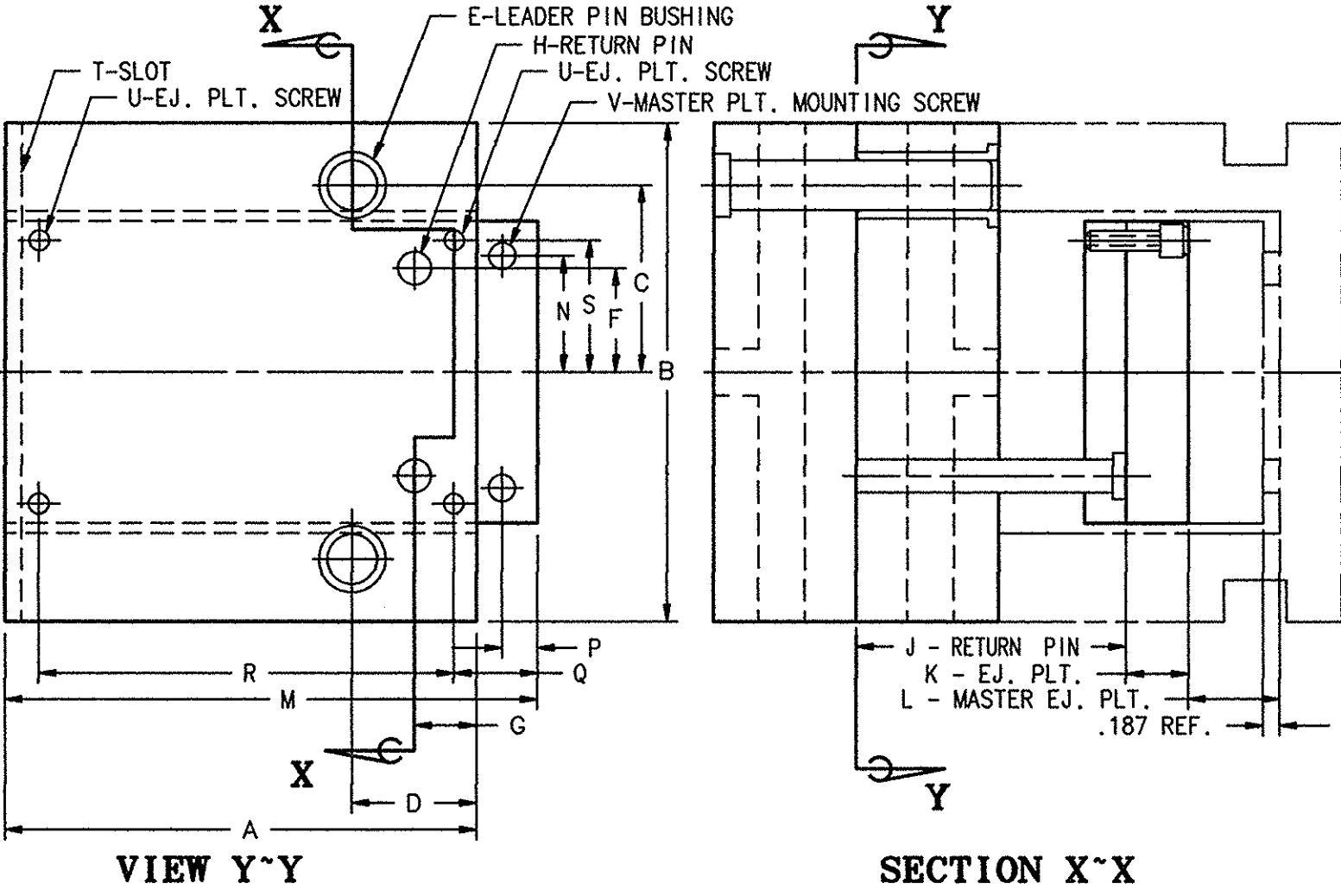


# DIMENSIONS FOR DIE CAST REPLACEMENT UNITS AND HOLDERS



**VIEW Y~Y**

**SECTION X~X**

UNIT DIE HOLDER SIZE	A	B	C	D	E	F	G	H	J	K	L	M
108	8.000	9.875	2.937	.875	.750 $\phi$	2.937	2.000	.625 $\phi$	4.688	1.000	1.562	9.000
1012	9.875	11.875	5.062	1.312	.875 $\phi$	3.500	.625	.625 $\phi$	5.940	1.000	1.562	9.875
1215	11.875	14.875	6.312	1.375	1.000 $\phi$	4.500	.750	.750 $\phi$	6.440	1.125	1.562	11.875
1518	14.875	17.875	7.562	1.719	1.250 $\phi$	5.625	.750	.750 $\phi$	7.312	1.125	1.562	14.875
1215-HD	11.875	14.875	6.312	1.375	1.000 $\phi$	4.500	.750	.750 $\phi$	7.940	1.125	3.062	13.875
1518-HD	14.875	17.875	7.562	1.719	1.250 $\phi$	5.125	.750	.750 $\phi$	9.312	1.125	3.062	16.875

UNIT DIE HOLDER SIZE	N	P	Q	R	S	U	V
108	2.937	.500	1.375	6.875	3.062	5/16-18	1/2-13
1012	3.250	.594	1.250	7.875	3.875	5/16-18	1/2-13
1215	4.500	.625	1.250	9.812	5.187	5/16-18	1/2-13
1518	5.125	.687	1.406	12.843	6.187	5/16-18	5/8-11
1215-HD	3.000	.625	3.562	9.656	4.812	5/16-18	1/2-13
1518-HD	3.500	1.125	3.500	12.750	5.687	5/16-18	1/2-13