

D-M-E
SQUARE COIL HEATER
INSTALLATION DATA

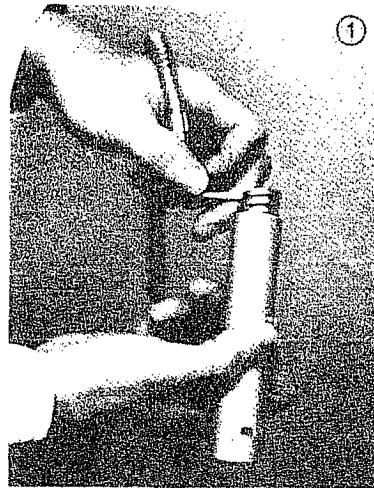
Please read carefully before installing and removing heater



29111 STEPHENSON HIGHWAY
MADISON HEIGHTS (WORLD HEADQUARTERS)
(DETROIT), MI 48071
(248) 398-6000

SQCH/ID 5/96 ME-0741-PS-992-A

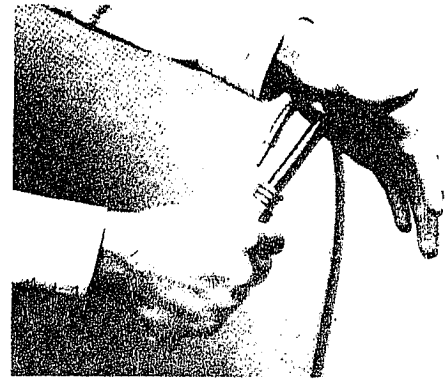
Litho in U.S.A.



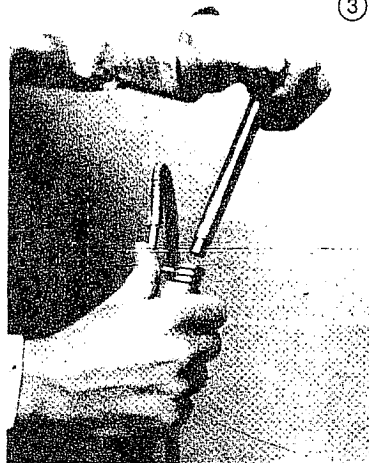
①

This wrench is designed for installation and removal of both the long and short style standard D-M-E Square Coil Heaters. The wrench should be positioned over the heater so that the internal tabs make contact with the end of the heater. (See photo #1.)

TO INSTALL:
Place heater in
wrench. Hold
wrench firmly in
your right hand
and press the
heater's lead
wire in a clock-
wise direction
with that hand's
thumb. Increasing the thumb's



pressure will reduce the spring-like tension of the coil heater, allowing for easier insertion of the bushing or core into it. The heater's lead wire must be directed into the wire clearance slot in the head of the bushing. (See photo #2.)



③ TO REMOVE: Place the wrench over the heater. Hold the wrench firmly in your right hand and, with that hand's thumb, apply pressure to the heater's power lead wire in a clockwise direction. Pulling on the bushing or core, withdraw it from the heater. (See photo #3.)