1. IDENTIFICATION

**Product Identifier**

**Product Name**
Silicone Mold Release – MRES414

**Other means of identification**

SDS #
MRES414

**Product Code**
MRES414

**Synonyms**
Dimethylpolysiloxane
DME Silicone Release

**UN/ID No**
UN1950

**Other Information**

**Recommended use of the chemical and restrictions on use**

**Recommended Use**
Industrial mold release.

**Details of the supplier of the safety data sheet**

**Supplier Address**
DME
29111 Stephenson Highway
Madison Heights, MI 48071

**Emergency Telephone Number**

**Company Phone Number**
800-626-6653 (U.S.), 800-387-6600 (Canada) or 248-398-6000 (worldwide)

**Emergency Telephone (24 hr)**
US CHEMTREC number 1-800-424-9300 Outside the US (Canada) number 1-703-527-3887 Mexico 1-800-681-9531 (CHEMTREC)

2. HAZARDS IDENTIFICATION

**Appearance**
Clear, oily, colorless liquid

**Physical State**
Aerosol

**Odor**
Slight ether

**Classification**

Acute toxicity – Dermal
Category 4

Flammable Aerosols
Category 2

**Signal Word**

**Warning**

**Hazard Statements**
Harmful in contact with skin
Flammable Aerosol
Pressurized container: May burst if heated
Precautionary Statements - Prevention
Wear protective gloves/protective clothing/eye protection/face protection
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Do not spray on an open flame or other ignition source
Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response
IF ON SKIN: Wash with plenty of soap and water
Call a poison center or doctor/physician if you feel unwell
Wash contaminated clothing before reuse

Precautionary Statements - Storage
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethyl ether</td>
<td>115-10-6</td>
<td>55-65</td>
</tr>
<tr>
<td>1,1 difluoroethane</td>
<td>75-37-6</td>
<td>35-45</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>1-5</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact
Wash off immediately with soap and plenty of water. Wash contaminated clothing before reuse. Call a physician if you feel unwell.

Inhalation
Remove to fresh air.

Ingestion
Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms
In high concentrations, vapors and aerosol mists have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Concentrated spray may cause freezing of skin area.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Dry chemical. Carbon dioxide (CO2). Foam.

Unsuitable Extinguishing Media
Not determined.
Specific Hazards Arising from the Chemical
Aerosols may rupture violently at temperatures above 120 F. Aerosol flame projection test: 18” extension at 70 F.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required.

Environmental Precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Remove leaking container to outside disposal site. Remove all sources of ignition.

Methods for Clean-Up Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Use personal protection recommended in Section 8. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not spray near open flame. Pressurized container: Do not pierce or burn, even after use. Do not drop. Do not spray on floors.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from direct sunlight. Do not store at temperatures above 120°F.

Incompatible Materials Powdered or alkaline earth metals.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits. Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Proper eye care is needed in all industrial operations.

Skin and Body Protection Protective gloves are not required, but recommended.

Respiratory Protection No protection is ordinarily required under normal conditions of use and with adequate ventilation.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to Avoid
Open flames. Avoid high temperatures.

Incompatible Materials
Powdered or alkaline earth metals.

Hazardous Decomposition Products
Hydrogen fluoride and other fluorine compounds.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Avoid contact with eyes.

Skin Contact
Harmful in contact with skin.

Inhalation
Do not inhale.

Ingestion
Do not ingest.
<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethyl ether 115-10-6</td>
<td>-</td>
<td>-</td>
<td>= 308.5 mg/L (Rat) 4 h</td>
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<tr>
<td>Polydimethylsiloxane 63148-62-9</td>
<td>&gt; 17 g/kg (Rat)</td>
<td>&gt; 2 g/kg (Rabbit)</td>
<td>-</td>
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</tbody>
</table>

**Information on physical, chemical and toxicological effects**

**Symptoms**
In high concentrations, vapors and aerosol mists have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Concentrated spray may cause freezing of skin area.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Carcinogenicity**
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

**Numerical measures of toxicity**
Not determined

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Contains no ozone depleting chemicals.

**Persistence/Degradability**
Not determined.

**Bioaccumulation**
Not determined.

**Mobility**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
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<tbody>
<tr>
<td>Dimethyl ether 115-10-6</td>
<td>-0.18</td>
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</tbody>
</table>

**Other Adverse Effects**
Not determined

**13. DISPOSAL CONSIDERATIONS**

**Waste Treatment Methods**

**Disposal of Wastes**
Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging**
Empty fully, including gas pressure. Do not puncture or incinerate cans. Empty containers should be taken to an approved waste handling site for recycling or disposal. Dispose of in accordance with federal, state and local regulations.

**14. TRANSPORT INFORMATION**

**Note**
Based on package size, product may be eligible for limited quantity exception.

**DOT**

**UN/ID No**
UN1950 (each not exceeding 1 L capacity)
Proper Shipping Name: Aerosols
Hazard Class: 2.1

IATA
UN/ID No: UN1950
Proper Shipping Name: Aerosols, flammable
Hazard Class: 2.1

IMDG
UN/ID No: UN1950
Proper Shipping Name: Aerosols
Hazard Class: 2.1

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
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<tbody>
<tr>
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<td></td>
<td></td>
<td>Present</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1,1 difluoroethane</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
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<td></td>
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Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
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<tbody>
<tr>
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<tr>
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<td>X</td>
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</tr>
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16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
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<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
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Issue Date: 01-Sep-2012
Revision Date: 01-Jan-2015
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet